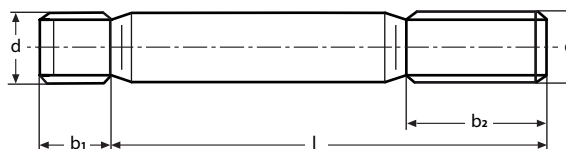


DIN 939

PN 82131

 Śruba dwustronna ~1,25d
A2 / A4


b1	6,5	7,5	10,0	12,0	15,0	18,0	20,0	22,0	25,0	28,0	30,0	38,0
b2 - l < 125	16,0	18,0	22,0	26,0	30,0	34,0	38,0	42,0	46,0	50,0	54,0	66,0
b2 - l > 125	-	-	-	32,0	-	40,0	44,0	-	-	-	60,0	72,0

d	M 5	M 6	M 8	M 10	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 30
l 16	0,406	0,386										
20	0,200	0,550	0,800	1,460								
25	0,406	0,575	1,080	1,770	2,500							
30	0,483	0,483	1,280	2,080	3,140		5,400					
35	0,550	0,550	1,480	2,390	3,580		6,350					
40	0,617	0,905	1,680	2,700	4,020		7,860		13,300			
45	0,694	1,010	1,880	3,010	4,460	6,350	8,640	14,500	14,500			
50	0,751	1,120	2,080	3,320	4,900	6,950	9,430	15,700	15,700		62,800	40,400
55	0,550	1,230	2,280	3,630	5,340	7,560	10,200	13,000	16,900			
60	0,600	1,340	2,480	3,940	5,780	8,160	11,000	14,000	18,100		27,200	46,000
65		1,430	2,680	4,250	6,220	8,770	11,800	15,000	19,300	23,400		
70			2,880	4,560	6,640	9,370	12,600	16,000	20,500	24,900	30,800	51,600
75			3,080	4,870	7,060	10,000	13,400	17,000	21,700	26,400		
80			3,280	5,180	7,500	10,600	14,200	18,000	22,900	27,900	34,400	57,200
85				5,490	7,940	11,200	15,000	19,000	24,100	29,400		
90			3,680	5,800	8,380	11,800	15,800	20,000	25,300	30,900	38,000	62,800
95				6,110	8,820	12,400	16,600	21,000	26,500	32,400		
100				6,420	9,260	13,000	16,600	22,000	27,700	34,000	41,600	
110					10,200	14,200	19,000	24,000	30,100	37,000	44,800	73,900
120					11,100	15,400	20,600	26,000	32,600	40,000	48,400	79,500
130											52,000	85,200
150							25,400				59,200	96,500
	100	100	100	100	50	25	25	25	25	10	10	10

Waga 100 sztuk /kg